



Product Data Sheet

Product Name: METHOCEL K15M FOOD GRADE MOD
CELLULOSE

Page 1/2

The following specifications apply to sealed, unopened containers stored under the recommended conditions for the duration of the shelf life.

MATERIAL DATA, PHS

MATERIAL NUMBER	11009189
MATERIAL DESCRIPTION	MCK15M FDG BG20KG 40/P
SPECIFICATION NAME	METHOCEL(TM) K15M Modified Cellulose Food Grade
SPECIFICATION TYPE	SALES SPECIFICATION
SPECIFICATION EFFECTIVE DATE	September 22, 2022
SPECIFICATION SUPERSEDES DATE	September 3, 2020

GOVERNMENT AND INDUSTRY STANDARDS:

Current E464 - European Parliament and Council Directive

Current FCC - Food Chemicals Codex

FAO/WHO (Food and Agriculture Org./World Health Org.)

Joint Expert Committee on Food Additives (JECFA)

U.S. FDA 21 CFR 172.874

U.S. FDA GRAS Notification GRN 000213

U.S. FDA (Food and Drug Administration)

EVALUATIONS, PHS

MOISTURE	<= 5.0 % <i>CURRENT FCC</i>
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RESIDUE ON IGNITION (%)	<= 1.5 % <i>CURRENT FCC</i>
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VISCOSITY, PHS

VISCOSITY, UBBELOHDE, 2%	11,250 - 21,000 mPa.s <i>CURRENT FCC 2% IN WATER, @ 20DEGC</i>
VISCOSITY UBBELOHDE 2% TARGET	15,000 mPa.s

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Profile 6350

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Page 2/2

COMPOSITION, PHS

HYDROXYPROPOXYL CONTENT	7.0 - 12.0 % <i>CURRENT FCC</i>
METHOXYL CONTENT	19.0 - 24.0 % <i>CURRENT FCC</i>

METALS, PHS

LEAD [AB]	<= 2 mg/kg <i>CURRENT JECFA</i>
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Tests tagged or noted as "Audit Basis" [AB] are conducted on a frequency that is established for each test.

Audit testing is justified by knowledge of the manufacturing process, process control, use of dedicated equipment and raw material specifications.

For tests conducted on an audit basis, individual batch test results are not provided on the Certificate of Analysis (COA). Instead, a statement of typical properties is given.

Specification limits apply to the material as packaged in the original containers. They do not apply if the material has been repackaged, improperly stored, or if the package has been opened in an uncontrolled environment.

Samples returned for analysis must have been obtained under conditions which prohibit the introduction of microbial contamination. Sterile containers and sampling equipment must be used.

This product is certified Kosher for Passover and Pareve.

This product is manufactured in a facility that is registered under an ISO 9001 Quality System.

100 grams of this product has the following approximate nutrient values (calculated): Water (grams - 5), Sodium chloride (grams - 1), Iron (milligrams - 15).

This product meets all requirements outlined in 21 CFR 172.874, the FCC for hydroxypropyl methylcellulose, and the purity criteria set forth by Joint FAO/WHO Committee on Food Additives (JECFA).

When used within the EC, the label declaration E464 may be used.

This is a computer generated document and is therefore not signed.

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